



**OCEANA SENSOR  
TECHNOLOGIES**  
Sensors for Smart Products

# Smart Wireless Sensors in an Open System Architecture

**Defense Science & Technology Seminar  
on Emerging Technologies  
Condition-Based Maintenance /  
Predictive Diagnostics**

17 July 2000

**Richard W. Lally**  
**President**

# Industry/Academia/Government Partnership



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**Rockwell  
Automation**

**Rockwell  
Science Center**



**Wireless Smart Sensors  
Open System Architecture  
for CBM/PHM**



# Why OSA CBM?



- Ease of Component Integration for Solution Offering
- Faster Market Development
- Lower Cost

**= Greater Profitability.**

# Key OSA Technologies



- Internet Connectivity HTTP/TCP/IP
- Standard Language CBM XML
- Bluetooth™ Wireless Technology
- Standard Transducer Object Model IEEE 1451

# AAAV CBM (ONR TOC FNC Funded)



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## Application Platform

*Platform Health  
Monitoring*



## Operational Commander

In-stride Logistics

Technical Support

## Platform Information Network

**SHM<sup>TM</sup>**

*System Health Monitor*



- CPU & Controllers
- Information Network Interface
- Information Archive, prognostics

## Bluetooth Wireless Technology Link

**ICHM<sup>TM</sup>**  
*Intelligent Component  
Health Monitors*



ICHM<sup>TM</sup> 1  
Intelligent Bearing  
Health Monitor



ICHM<sup>TM</sup> 2  
Intelligent PTM  
Health Monitor



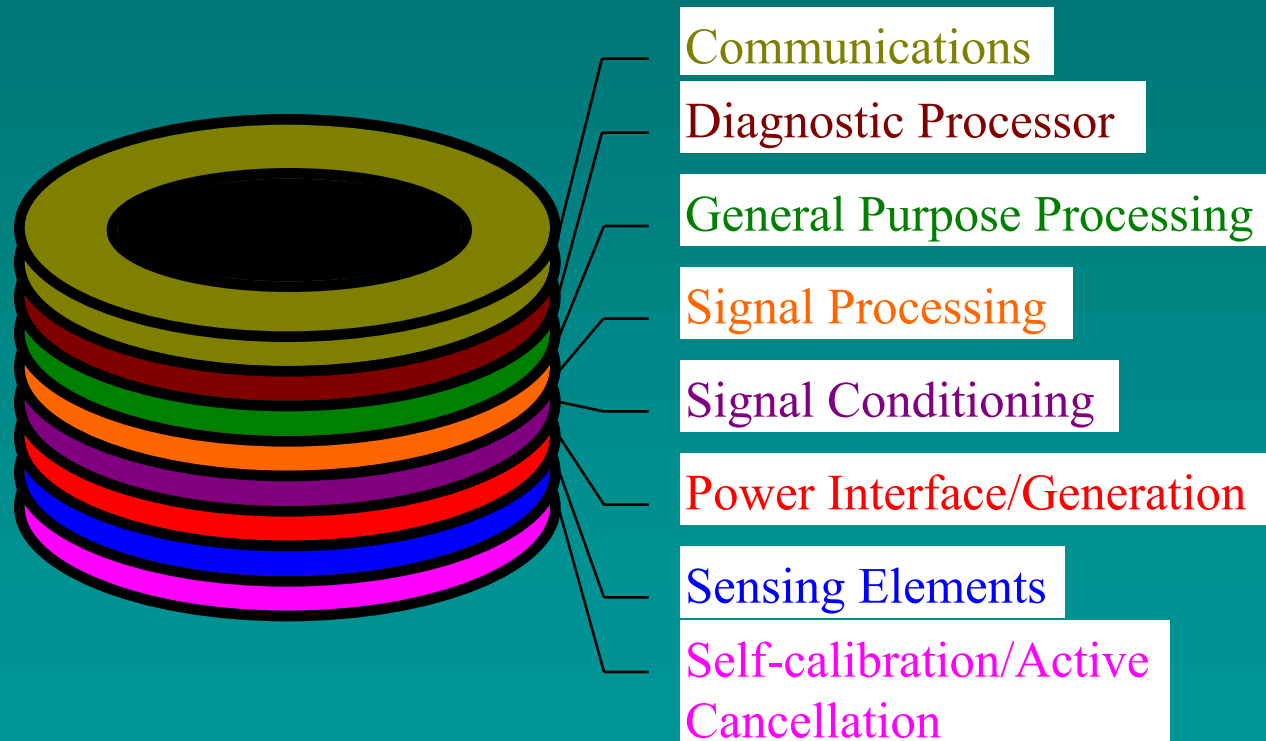
ICHM<sup>TM</sup> "N"  
Intelligent Component  
Health Monitor

Oceana Sensor Technologies, Inc., Virginia Beach, VA, USA [www.oceanasensor.com](http://www.oceanasensor.com)

# The Future of PHM/CBM



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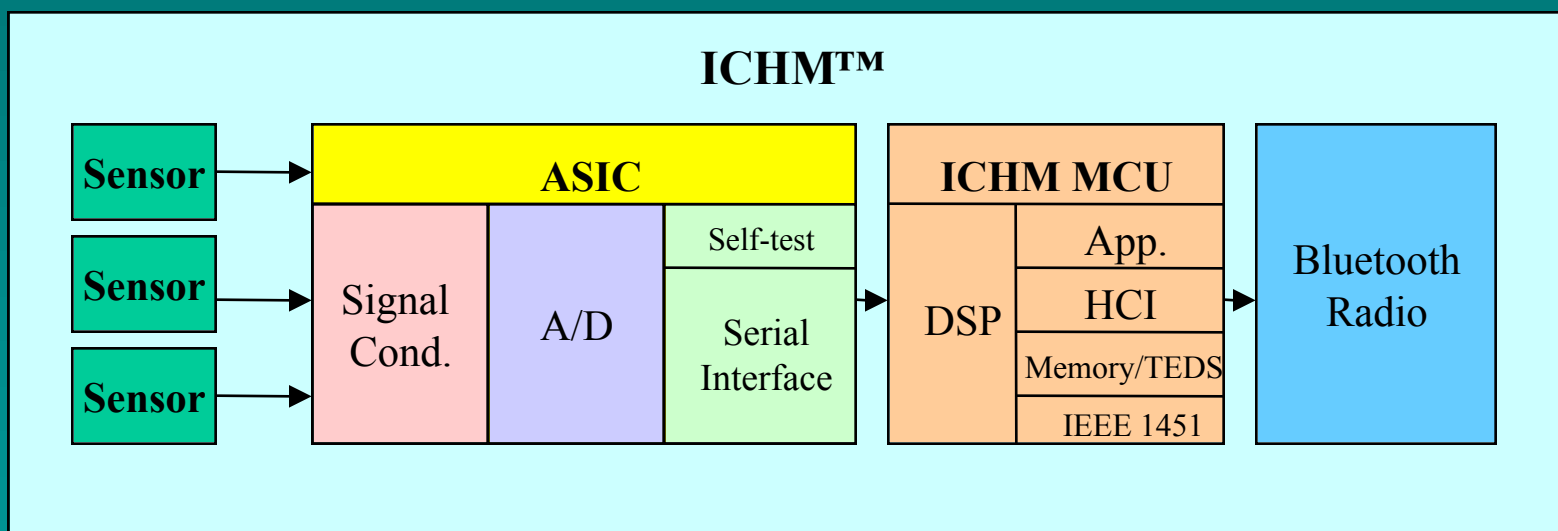


***Intelligent Component Health Monitor***

# Wireless ICHM™ Architecture



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# IEEE 1451



- .1 Defines Standard Transducer Object Model
- .2 Defines the interface for integration of digital sensors to microprocessors
  - Physical interface
  - Transducer Electronic Data Sheet (TEDS)
  - Protocol



# ICHM™ - ASIC



- Signal Conditioning
  - Low noise preamplifier - buffer, filters
- Analog-to-Digital Converter
  - Delta-sigma architecture
  - Single supply (3-5 V)
  - Adaptive response: tradeoff resolution vs. bandwidth vs. power consumption
- Self-Test



# ICHM™ MCU & Bluetooth Radio

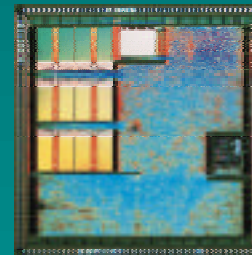


- Micro-Controller Unit (MCU)  
DSP Algorithms, IEEE 1451, Radio Host Controller Interface (HCI)
- Memory  
Program, Data, TEDS, Calibration
- RF communications
  - Low Cost (\$5)
  - Low power, ISM band
  - Multiple access
  - 1 Mbit/sec Bandwidth
  - Secure
  - Send & receive

# ICHM™ Plan



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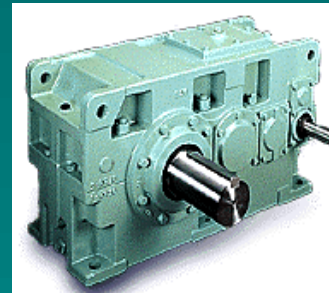
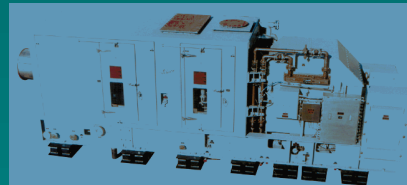


In 2001 ~ 1 in. Cube

# Military/Commercial



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